



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
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K10111

Job Sheet 199021



Part No: K10111

Job Qty: 1 pcs

Part Name: Saddle, Skidtube 206



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/9/19

Job Tracking No:

Due Date: 8/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI 9583 REV A, K10111 REV C IPP : F 01.11.08 Revised Step 5 and Added Inspection Level 21 SM
IPP REV:G 11.09.23 PER REV.B DD VERF:EC IPP REV:H 11.11.14 AS PER DSI9583 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	8/16/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S217075



Part: K10111

Job No: 199021

Serial No/Batch: S217075

Revision:

Inspector:

Exp Date:

Instructions:

Date: 09/26/19

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120 QC 4	1 pcs	8/16/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
135 DC - 1 - B4B	1 pcs	8/16/19	0.00 0.00	Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
140 QC 21 - SA	1 pcs	8/16/19	0.00 0.00	DC - 2 - B4B	
				QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

MaxB
DAS
78
9-89

9/27/
2019

MaxB

9/27/
2019

DAS
21
9-89
SEP 27 2019

DAS
21
9-89
SEP 27 2019

Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - Identify and pack for shipping as per PPP K10111 PPP D206-642-111 PPP D206-642-113 Location:

FG128

PPP rev: _____

135 - (Document Control) Photocopy bluefile & type labels per PPP K10111 CHG003 FOR D206-642-111 CHG009 FOR D206-642-113 CHG005

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	51166170
AN4-6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5110813
AN4C5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	510322
AN5-10A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	510322
AN5-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5144053
AN6-44A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	113705
D206-651-041	206 A/B Ground Handling Wheel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	511440
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5105638
D2661-1	Saddle, LH, Fwd, Aft, Out	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5212308
D2662-1	Saddle, LH Fwd, Aft, In	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5313734
D2712	Set Screw	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	510322
D2884	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101436
D2885	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	510322
D3413-1	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	510322
MS21042L3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	510322
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	510322
MS21042L6	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	510322
NAS1149C0463R	Washer (AN960C416)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	510322
NAS1149D0363J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	510322
NAS1149D0463J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	510322
NAS1149D0563J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	510322
NAS1149D0663J	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	510322

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	111	0
	AN4-6A	12	407	0
	AN4C5A	1	47	0
	AN5-10A	4	128	0
	AN5-11A	4	135	0
	AN6-44A	2	99	0
	D206-651-041	1	3	0
	D2652	16	305	0
	D2661-1	2	0	0
	D2662-1	2	3	0
	D2712	10	429	0
	D2884	2	15	0
	D2885	2	24	0
	D3413-1	1	10	0
	MS21042L3	8	2,111	0
	MS21042L4	12	2,885	0
	MS21042L6	2	264	0
	NAS1149C0463R	1	240	0
	NAS1149D0363J	8	1,622	0
	NAS1149D0463J	24	3,920	0
	NAS1149D0563J	8	1,926	0
	NAS1149D0663J	4	630	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

[illegible]

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING
SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-111
BELL 206 A/B	D206-642-113

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE
FOLLOWING TABLE (REF):

ITEM	PART NUMBER	K10111	D206-642-111	D206-642-113
1	D206-351-041	1	1	1
2	D2652	16	16	16
3	D3413-1	1	1	1
4	D2661-1	2	2	2
5	D2662-1	2	2	2
6	D2712	10	10	10
7	D2884	2	2	2
8	D2885	2	2	2
9	AN3-41A	8	8	8
10	AN4C5A	1	1	1
11	AN4-6A	12	12	12
12	AN5-7A		8	
13	AN5-10A	4		4
14	AN5-11A	4		4
15	AN6-44A	2	2	2
16	NAS1149D0563J	8	8	8
17	NAS1149D0463J	24	24	24
18	NAS1149D0563J	8	8	8
19	NAS1149D0863J	4	4	4
20	MS21042-3 (OR L3)	8	8	8
21	MS21042-4 (OR L4)	12	12	12
22	MS21042-6 (OR L6)	2	2	2
23	NAS1149C0463R	1	1	1

C	ADDED ITEM COLUMN, ADDED ITEMS 13 & 14, QTY'S FOR ITEM 12 UPDATED.	AJS	11.11.10
B	ADD APPLICABILITY TO D206-642-113	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>160</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>BE</i>	K10111	SHEET 1 OF 1
APPROVED	<i>149</i>	TITLE	SCALE
DE APPR.	<i>149</i>	SADDLE KIT	NTS
DATE	11.11.10	COPYRIGHT © 2006 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	